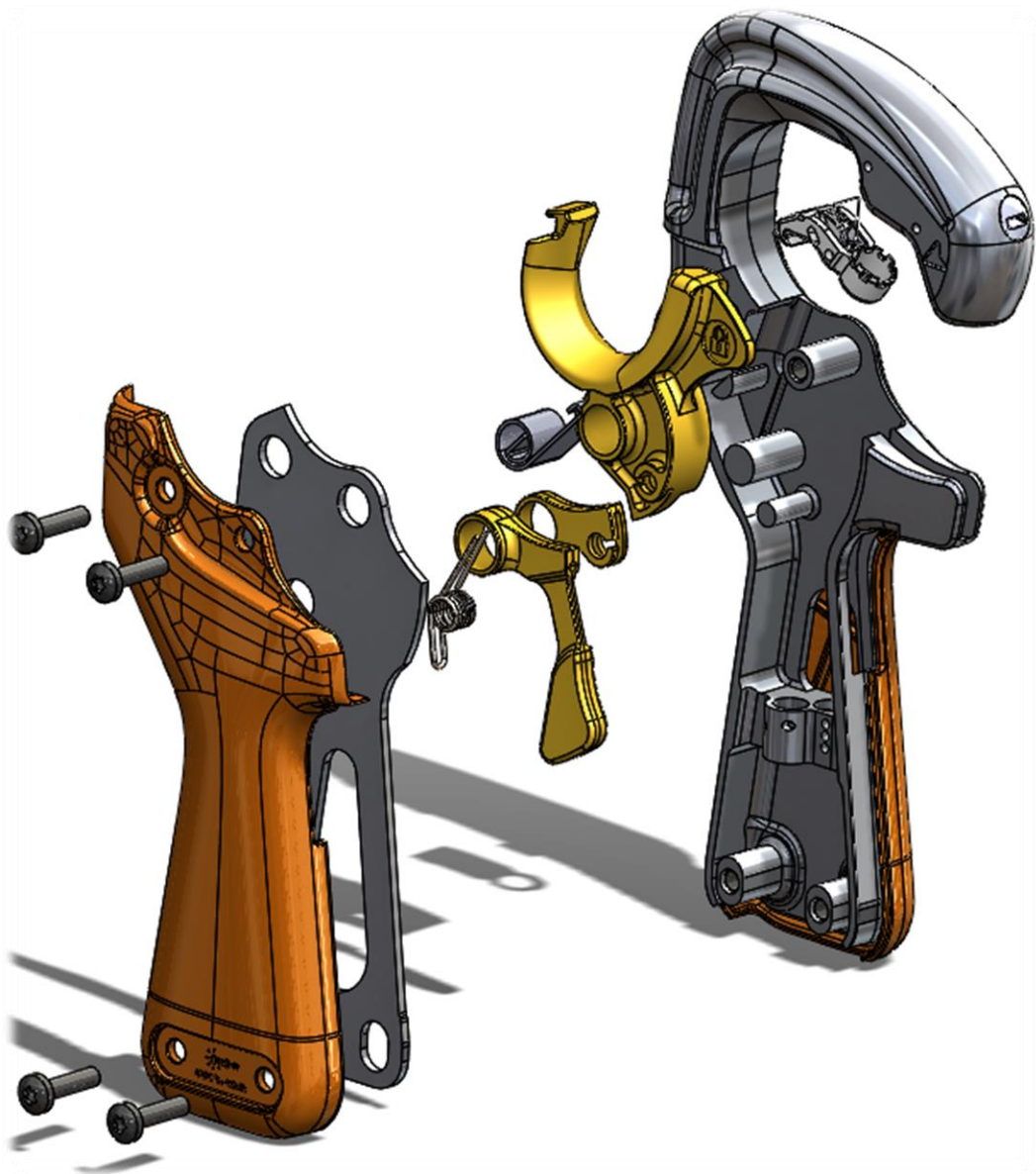




PROCEDURE DE MONTAGE / ASSEMBLY PROCEDURE

CLiC-iT 25

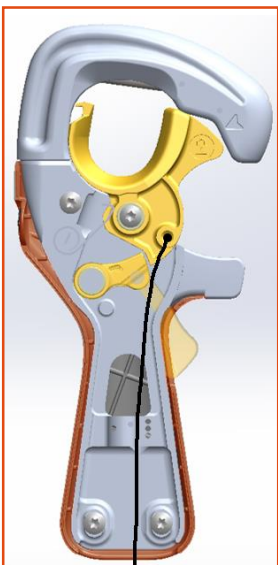
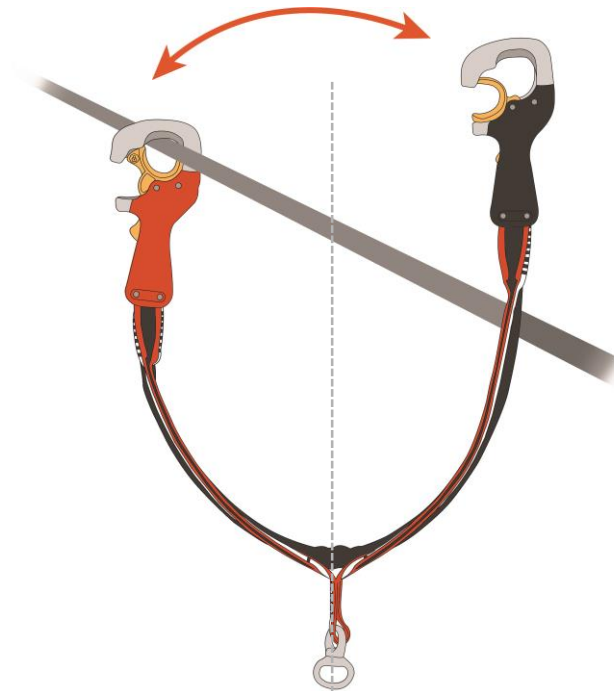


CLiC-iT 25

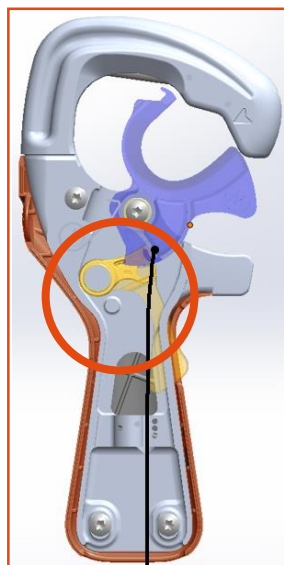
CLiC-iT,

Comment cela fonctionne ? *What is it ?*① Interconnexion / *Interconnection*

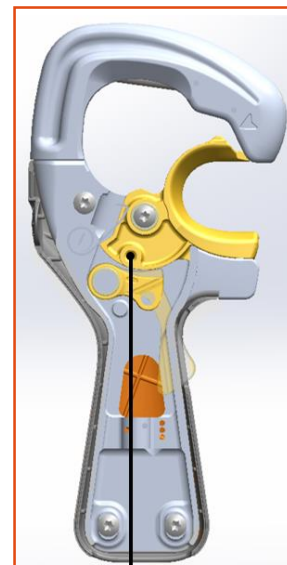
QUAND UN CONNECTEUR EST OUVERT, LE SECOND EST VERROUILLÉ
WHEN A CONNECTOR IS OPEN, THE SECOND IS LOCKED



Connecteur gauche fermé
Left connector blocked



Connecteur gauche verrouillé
Left connector locked



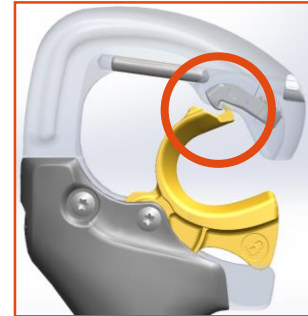
Connecteur droit ouvert
Right connector open

CLiC-iT 25

2 Connexion / Connection

Grâce à son système de détection d'ancrage magnétique, CLiC-iT se connecte uniquement à la ligne de vie en acier ou sur une bague magnétique C-ZAM. Cela évite à l'utilisateur de se connecter au mauvais endroit.

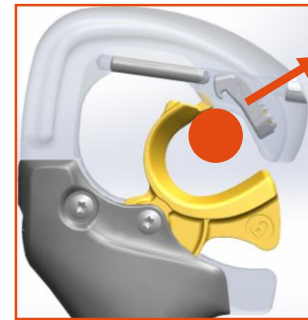
Thanks to its anchorage detection, the CLiC-iT can only be connected on the safety line or on the C-ZAM rings. It prevents the user from connecting in the wrong place.



Pas de bague C-ZAM / No C-ZAM ring
Bascule verrouillée / Toggle locked



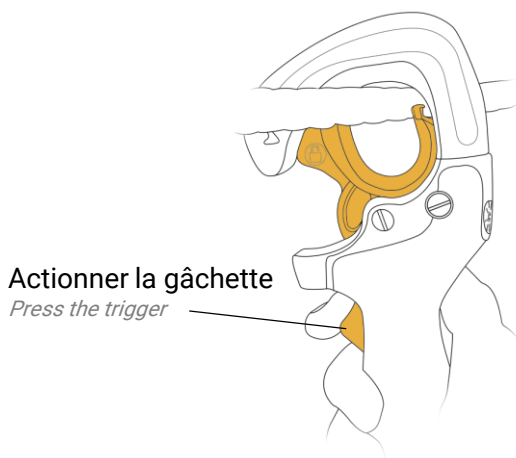
Bague C-ZAM
C-ZAM ring



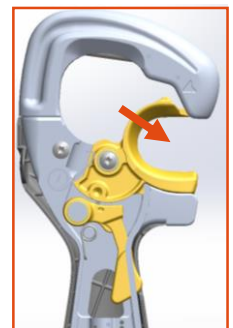
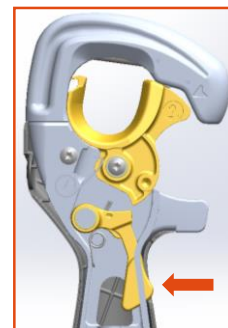
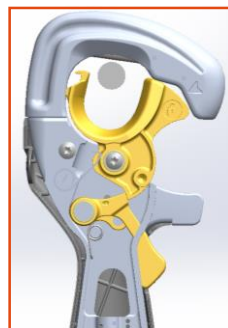
Bague C-ZAM détectée / C-ZAM ring detected
Bascule ouverte / Toggle opened

3 Déconnexion / Disconnection

La déconnexion du CLiC-iT n'est possible que lorsque la gâchette est actionnée.
Disconnection of the CLiC-iT is possible only if the trigger is pressed.



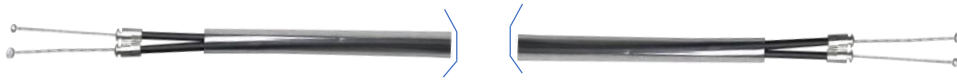
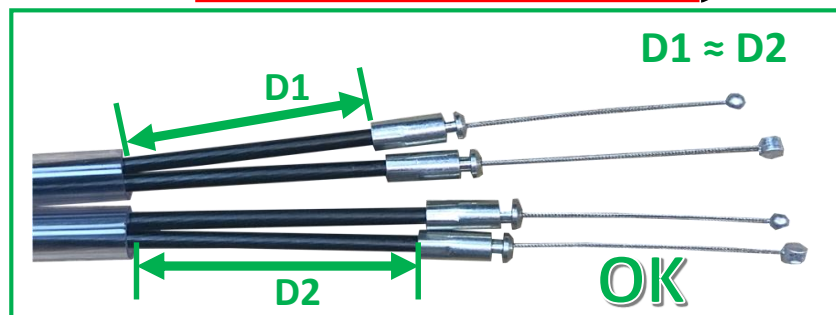
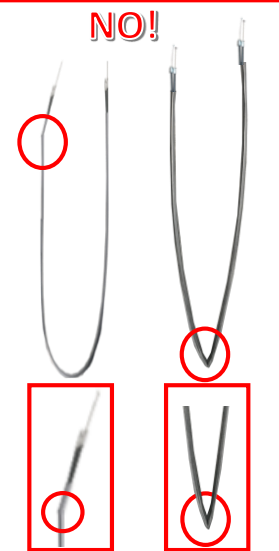
Actionner la gâchette
Press the trigger



Sommaire

Summary

1.	VERIFICATION / MONTAGE DES EMERILLONS, DES CÂBLES ET DE LA LONGE TEXTILE	5
	<i>CHECKING / ASSEMBLY OF SWIVELS, CABLES AND TEXTILE</i>	
2.	VERIFICATION CARTER ET MONTAGE DES PALIERS	9
	<i>CHECKING THE CARTER AND ASSEMBLING THE BEARINGS</i>	
3.	VERIFICATION / MONTAGE DE L'ENSEMBLE LOQUET/GÂCHETTE/RESSORT	13
	<i>CHECKING / ASSEMBLING THE LATCH / TRIGGER / SPRING</i>	
4.	VERIFICATION / MONTAGE DU BARILLET ET DU RESSORT DE BARILLET	15
	<i>CHECKING / ASSEMBLING THE U-HOOK AND THE U-HOOK SPRING</i>	
5.	LUBRIFICATION DU MECANISME.....	17
	<i>LUBRICATION OF THE MECHANISM</i>	
6.	FERMETURE DU CARTER : MONTAGE DU FONCET ET DE LA PLAQUETTE	18
	<i>CLOSING THE HOUSING: ASSEMBLING THE COVER PLATE AND HALF-SHELL</i>	
7.	VERIFICATION / MONTAGE DE LA BASCULE	20
	<i>CHECKING / ASSEMBLING THE TOGGLE</i>	
8.	DEMONTAGE	25
	<i>DISASSEMBLY</i>	
9.	CHANGEMENT DE LA GOUPILLE DE GLISSEMENT	30
	<i>SLIDING PIN CHANGE</i>	
10.	CHANGEMENT BASCULE/BARILLET CLiC'N'ZiP	33
	<i>CLiC'N'ZiP TOGGLE/U-HOOK CHANGE</i>	
	LISTES DES DEFAUTS	36
	<i>DEFECT LIST</i>	

DAS318 CABLE / *CABLE***1****NO!****1****2****3****D1 ≈ D2****4****6****5****X > 60g NO!****X ≤ 60g OK**

DAS018 LONGE TEXTILE / *LANYARD*

2



Zone orange



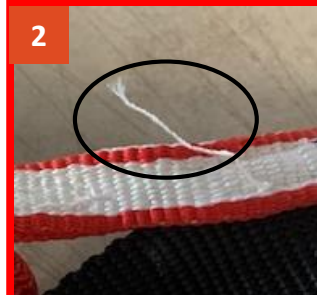
**DAS201 Fer à
cautérer/ Iron
Cauterizer**

OK
2 seconds
MAXI

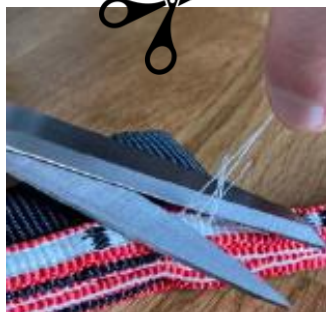


Vidéo YOUTUBE :
https://www.youtube.com/watch?v=YCGg3YBfNiM&list=PL7cuZdh8UFszpYh79GWDtItEd_XfS_Wdgg&index=4

fil décousu

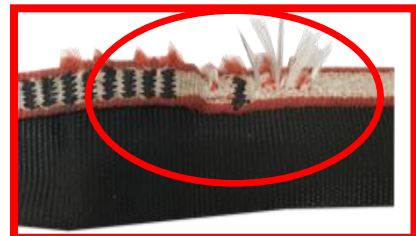


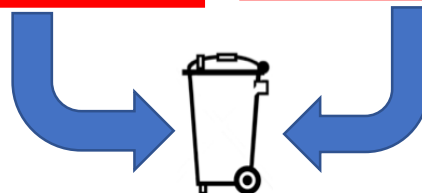
Il ne s'agit pas d'un
effilochage de la longe.



**N'altère pas la résistance
et la sécurité du produit**

Zone blanche

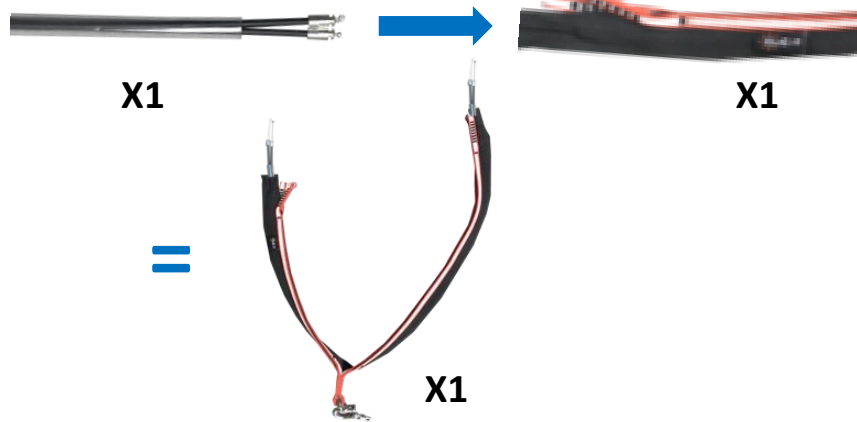


DAS070 EMERILLON / SWIVEL**3****1****2****3****4**

DAS318 CABLE / *CABLE* + DAS018 LONGE TEXTILE / *LANYARD*

4

1



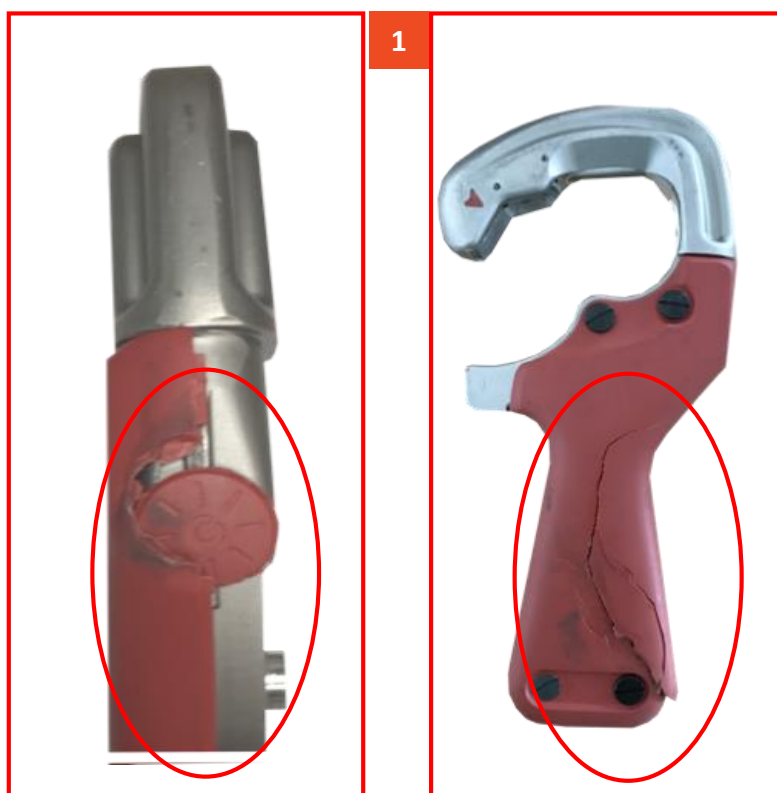
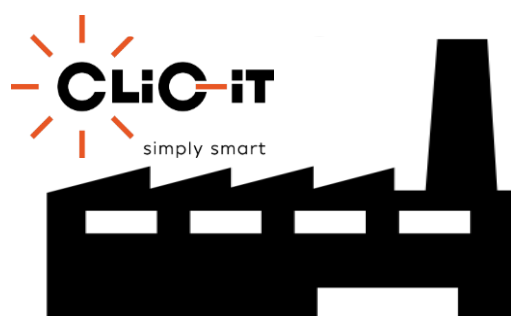
2



NO!



OK

DAS450 CARTER / *HOUSING***5****2**

DAS450 CARTER / HOUSING

6

1



OK



NO!

2

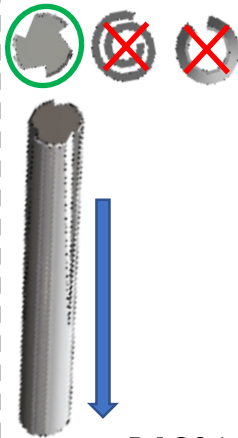


OK



NO!

3

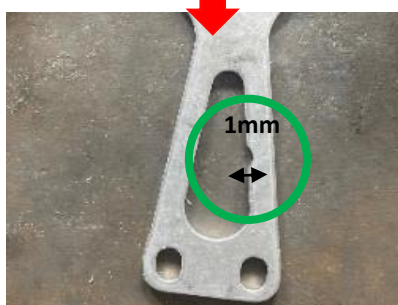
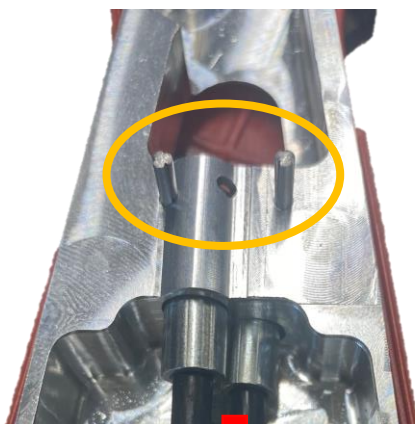


DAS011 CABLE Goupille / Control cable adjustment grooved pin

DAS450 CARTER / HOUSING

3 Bis

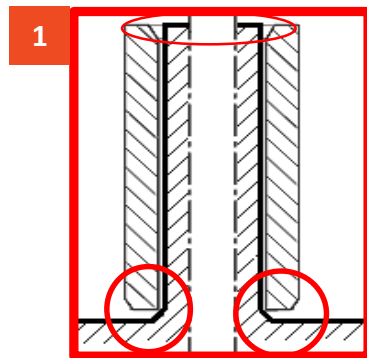
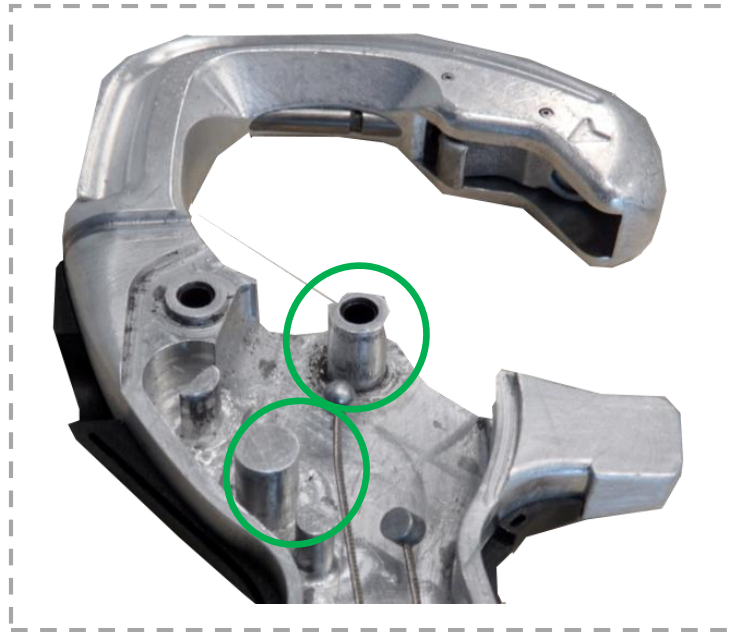
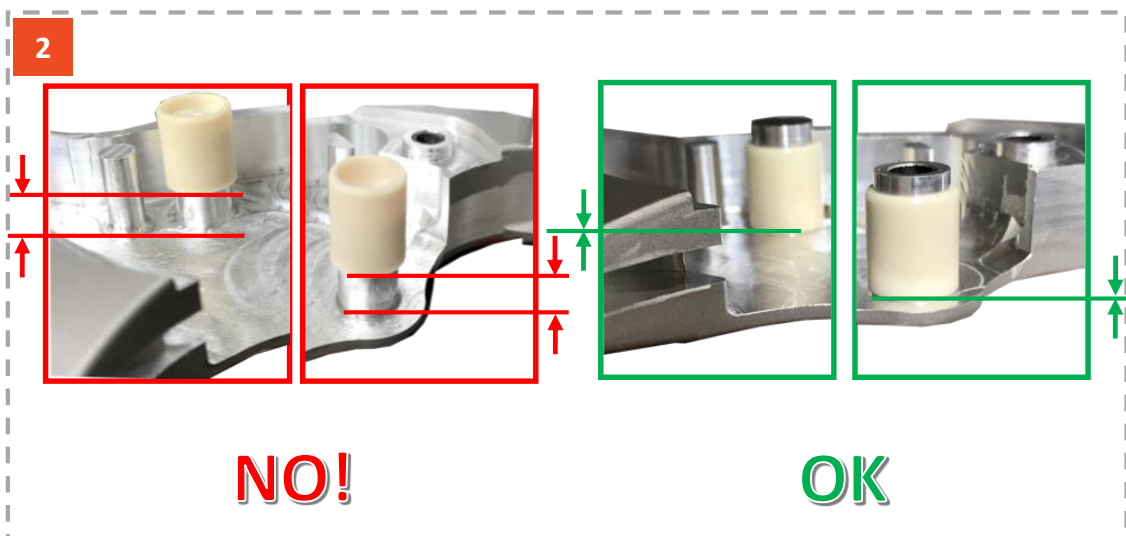
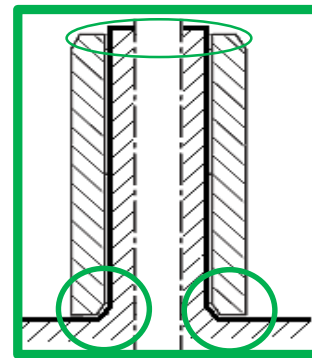
DAS011: Autre réglage en cas de difficulté de déconnexion / *Another possibility of cable adjustment in case of difficulty disconnecting.*



Vérifier la synchronisation des deux connecteurs : Test 10 à 12 de la procédure de contrôle

Check the synchronization of the two connectors: Test 10 to 12 of the control procedure

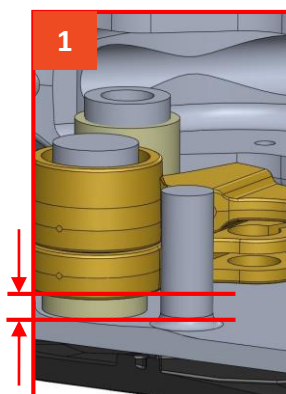
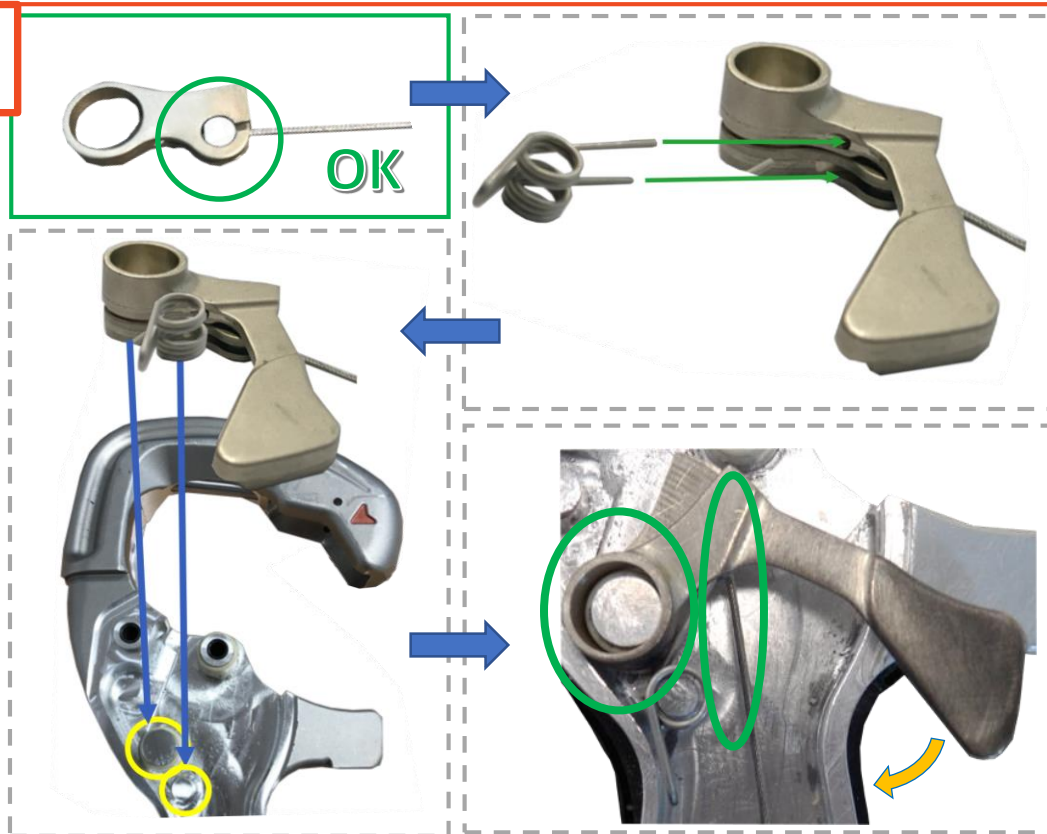
JSM-0810-12 PALIER / BEARING**7****1****NO!****NO!**

JSM-0810-12 PALIER / BEARING**7 BIS** $\neq$ **NO!****OK**

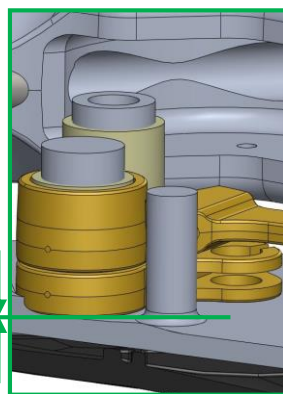
DAS404 LOQUET / LOCK**8****1****OK****2****OK****NO!****NO!**
**DAS405 GACHETTE / TRIGGER + DAS404 LOQUET / LOCK +
DAS407 RESSORT / LOCK SPRING**
1X**GACHETTE
DAS405****LOQUET
DAS404****RESSORT
DAS407**

DAS405 GACHETTE / TRIGGER + DAS404 LOQUET / LOCK + DAS407 RESSORT / LOCK SPRING

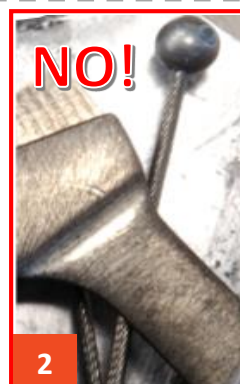
9



NO!



OK



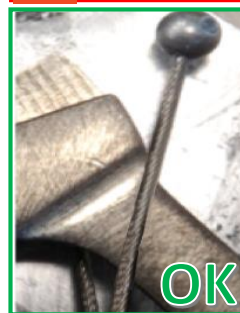
2

OK

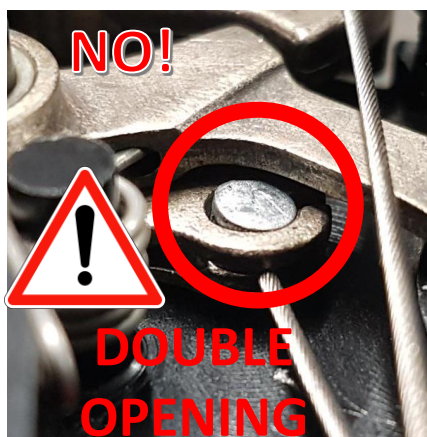


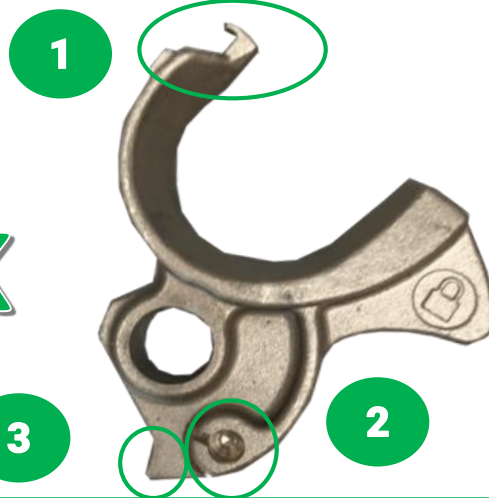
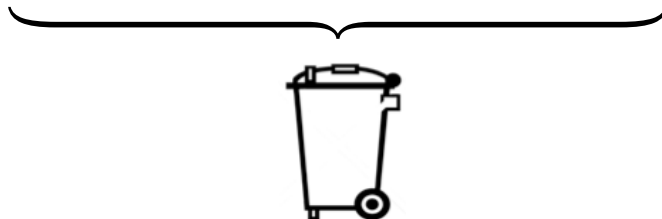
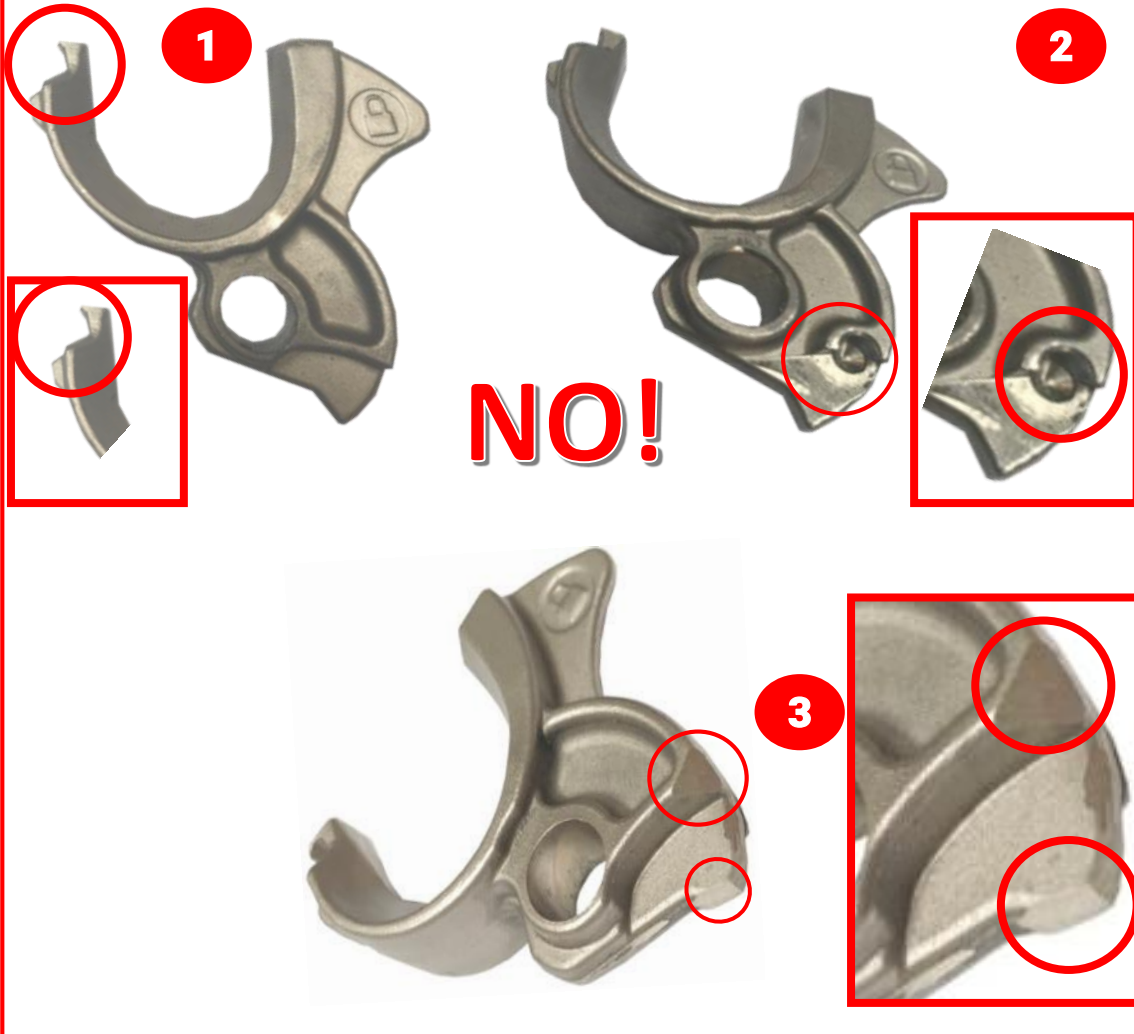
3

NO!



OK

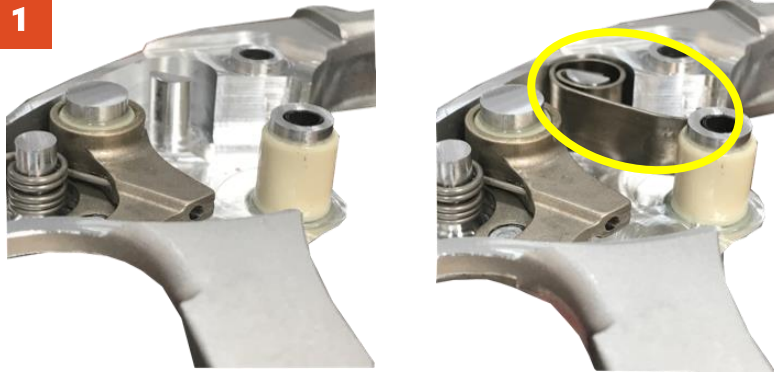


DAS403 BARILLET / U-HOOK**10****OK****NO!**

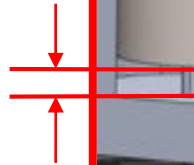
DAS406 RESSORT BARILLET / *U-HOOK SPRING*

11

1



NO!



OK



2

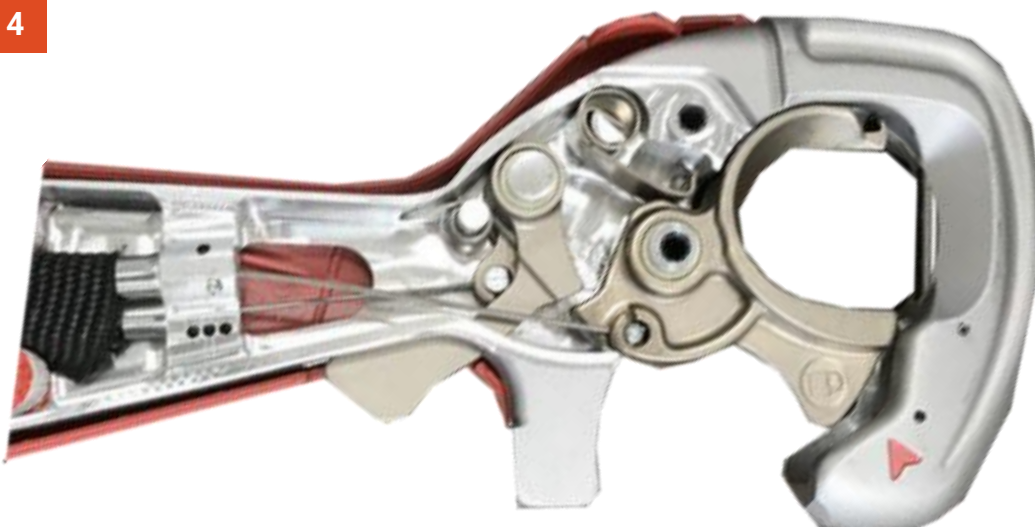


3

TOURNEVIS DAS214



4



DAS205 BALLISTOL / BALLISTOL**12****1**

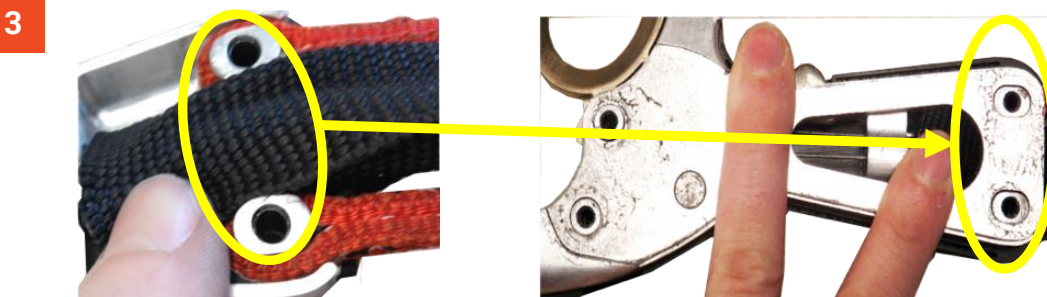
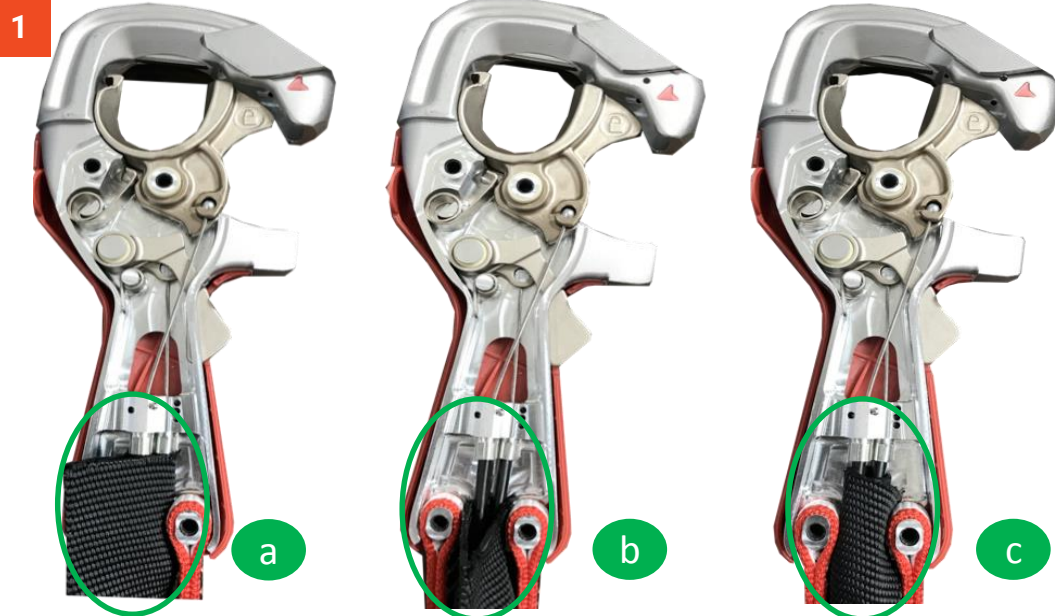
Au montage / During assembly

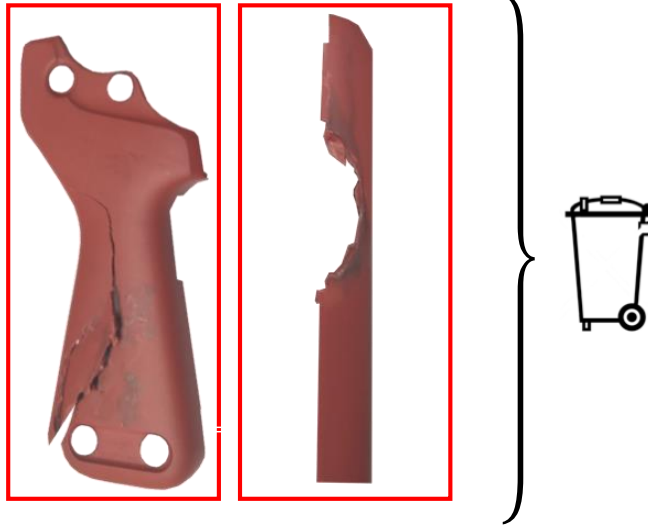
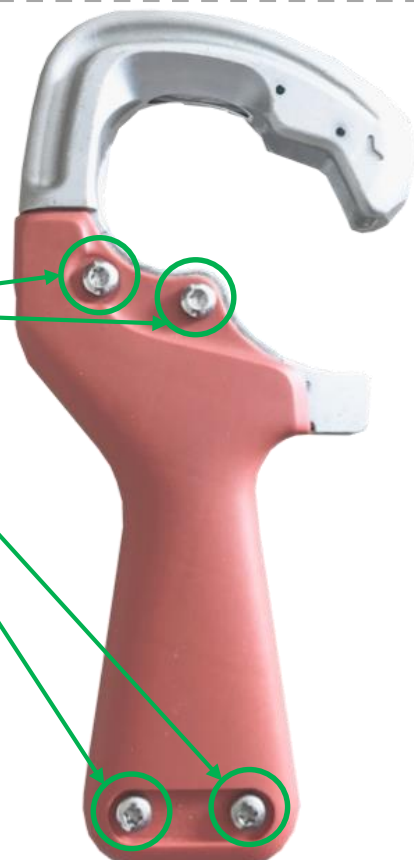


Entretien périodique / Periodic maintenance



13



DAS414 PLAQUETTE / HALF-SHELL + DAS416C VIS / SCREWS**14****1****OLD****NO!****2****NO!**

**BASCULE DAS425/DAS426/DAS427Z1/DAS427Z2 /
DAS425/DAS426/DAS427Z1/DAS427Z2 TOGGLE**

15

Type de bascule / Toggle type		
DAS425 		
DAS426 		
DAS427Z1 		
DAS427Z2 		

1

OK

NO!

2

OK

NO!

3

NO!

4

NO!

5

NO!

6

OK

NO!

7

OK

NO!

**BASCULE DAS425/DAS426/DAS427Z1/DAS427Z2 /
DAS425/DAS426/DAS427Z1/DAS427Z2 TOGGLE**

15BIS



**BASCULE DAS425/DAS426/DAS427Z1/DAS427Z2 /
DAS425/DAS426/DAS427Z1/DAS427Z2 TOGGLE**

15TER

1



CHASSE-GOUPILLE
/PIN PUNCH
(REF: DAS217)

2



3



NO!



OK

4

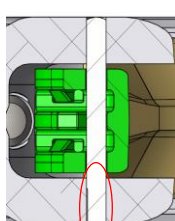
GOUPILLE CANNELEE AVEC 3 RAINURES (REF: DAS011CAN)
GROOVED PIN WITH 3 GROOVES

A. Assembly new pin



B. Disassembly new pin:





grooves

A. Install

B. Remove in a vice

5

« CLIC CLIC »
= OK





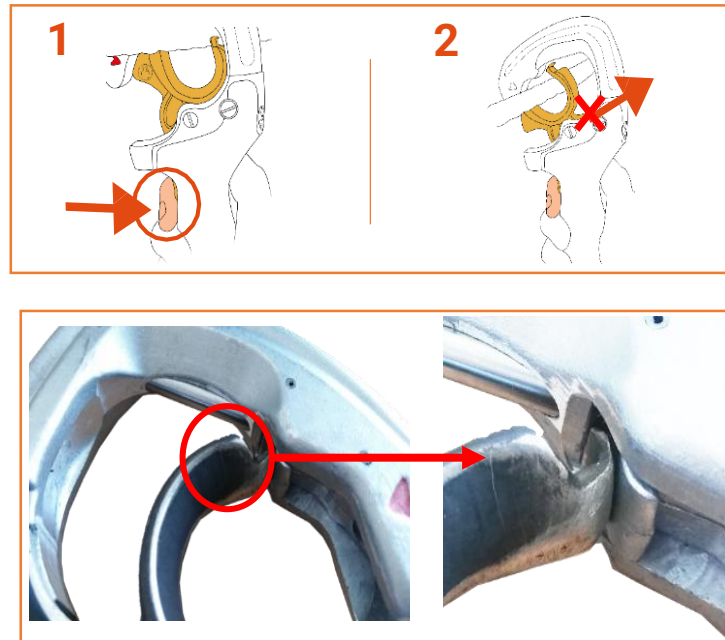




BASCULE DAS425/DAS426/DAS427Z1/DAS427Z2 / DAS425/DAS426/DAS427Z1/DAS427Z2 TOGGLE

Problématique / Problematic

**Difficultés d'ouverture du barillet / Difficulties of
U-Hook opening**



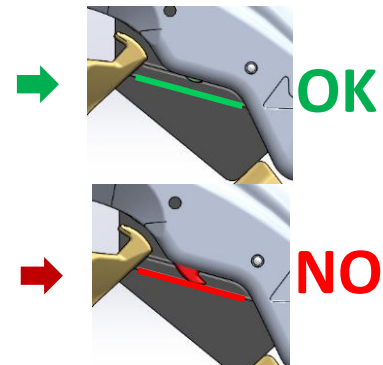
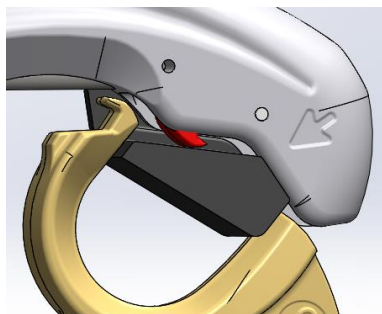
Analyse / Analysis

1 VERIFIER BASCULE/CHECK TOGGLE

DAS621:



**Toggle control Tool /
Outil contrôle bascule**



2

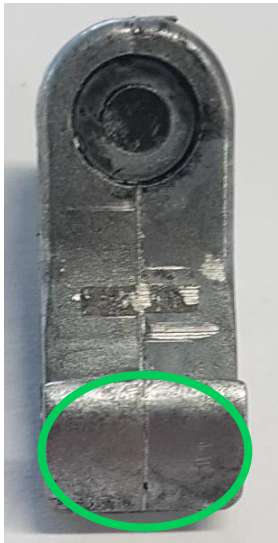
**VERIFIER
GOUPILLE/
CHECK PIN**



**BASCULE DAS425/DAS426/DAS427Z1/DAS427Z2 /
DAS425/DAS426/DAS427Z1/DAS427Z2 TOGGLE**

Analyse /Analysis

2 VERIFIER BASCULE/CHECK TOGGLE



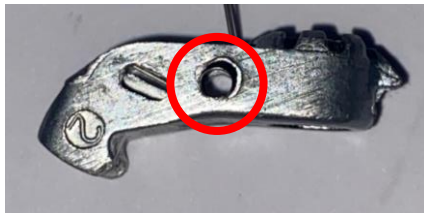
OK



NO



OK



NO



3

**VERIFIER
BARILLET
/CHECK
U-HOOK**



OK



NO



4

**VERIFIER
GOUPILLE DE
GLISSEMENT
/CHECK SLIDING
PIN**



OK



NO

BASCULE DAS425/DAS426/DAS427Z1/DAS427Z2 / DAS425/DAS426/DAS427Z1/DAS427Z2 TOGGLE

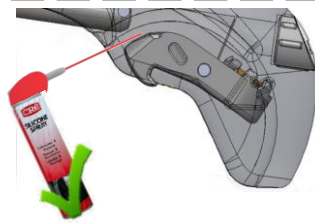
Plan d'action / Action plan

15QUINQUES

A monter impérativement dans un étau /
Must be installed in a vice

<https://youtu.be/kxuT Fbsr0tw>

***1**



**SPRAY AU SILICONE
/SILICON SPRAY**

(REF: DAS236)

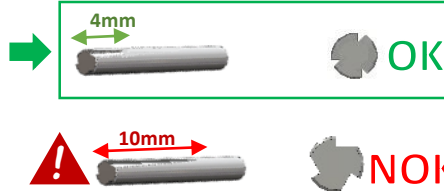
* Entretien client / Customer maintenance

2



CHANGER/SWITCH

Sur toute longe non équipée
On any non-equipped lanyard



**GOUPILLE CANNELEE AVEC
3 RAINURES**
GROOVED PIN WITH 3
GROOVES

(REF: DAS011CAN)

3



CHANGER
/SWITCH

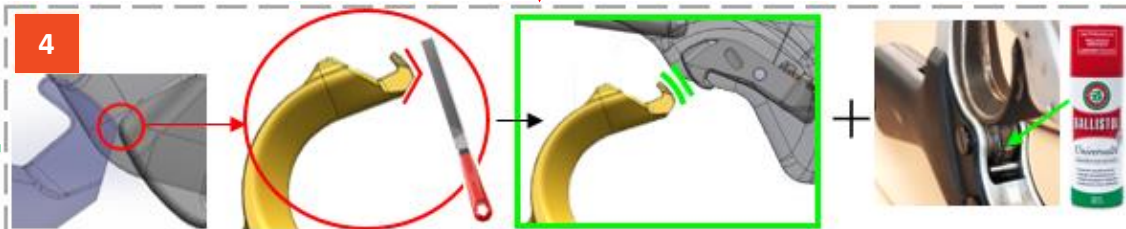
**Si non-conforme à l'analyse ou
maintenance/**
If non-compliant with the
analysis or maintenance



**BASCULE ASSEMBLEE
/ASSEMBLED TOGGLE**

(REF:
DAS425/DAS426/DAS
427Z1/DAS427Z2)

4



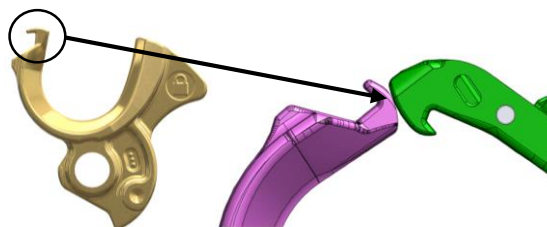
<https://www.youtube.com/watch?v=Av4TgvBPtZM>

5



CHANGER/SWITCH

**Si non-conforme après
limage**
If non-compliant after
filing



**BARILLET
/U-HOOK**

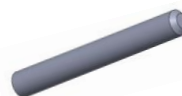
(REF: DAS403)

6



CHANGER/SWITCH

Si non-conforme à l'analyse/
If non-compliant with the
analysis



**GOUPILLE DE
GLISSEMENT
/SLIDING PIN**

(REF: DAS418)

OK

CLiC-iT 25

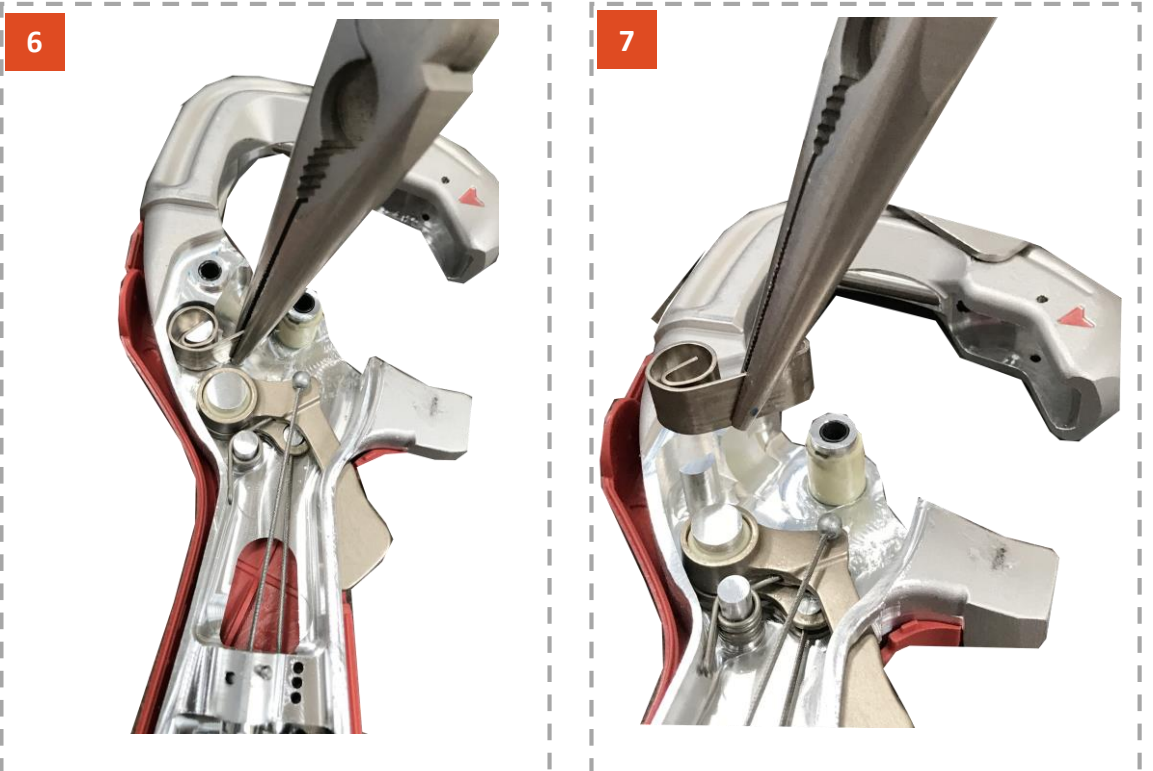
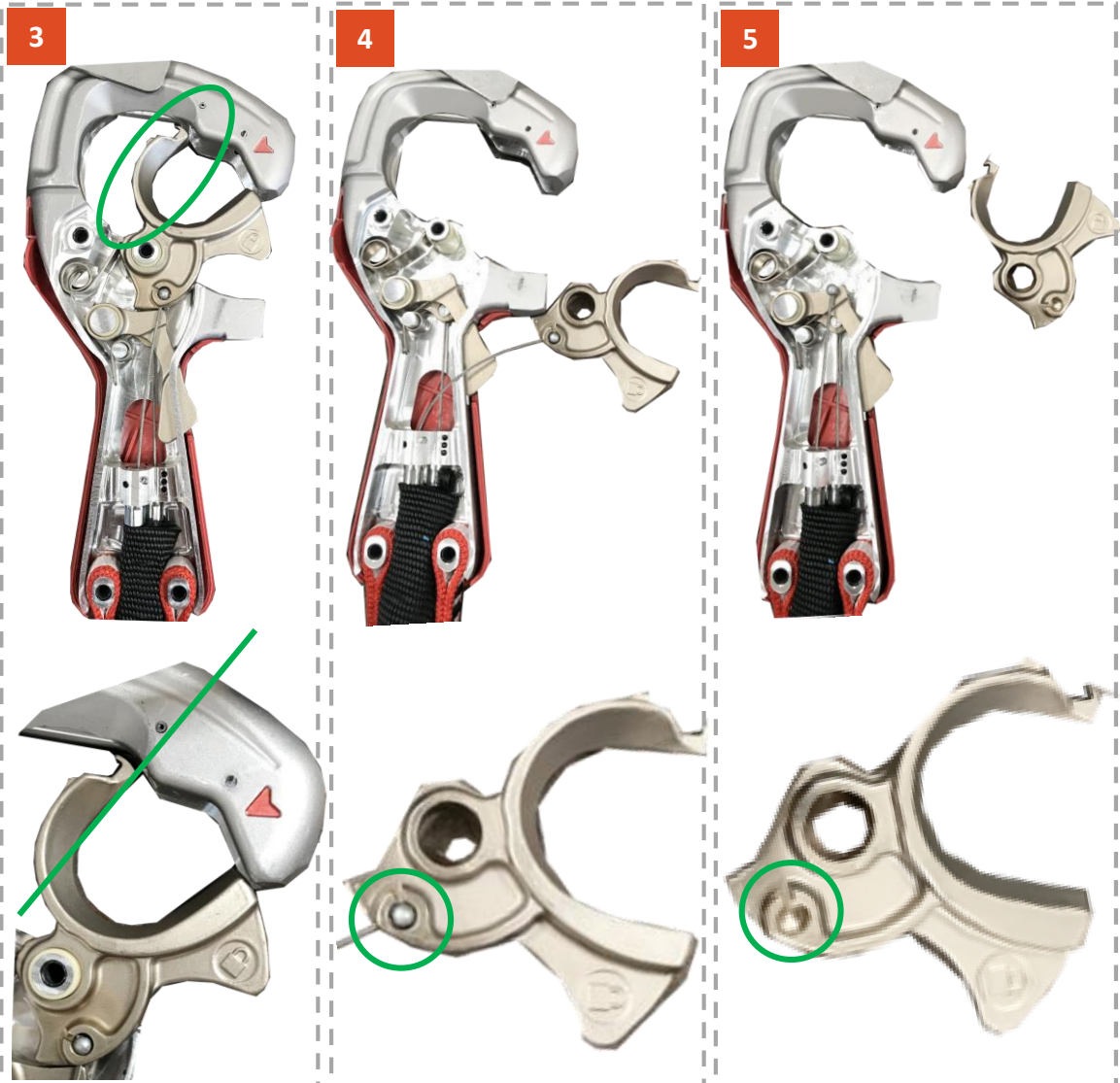
8

1

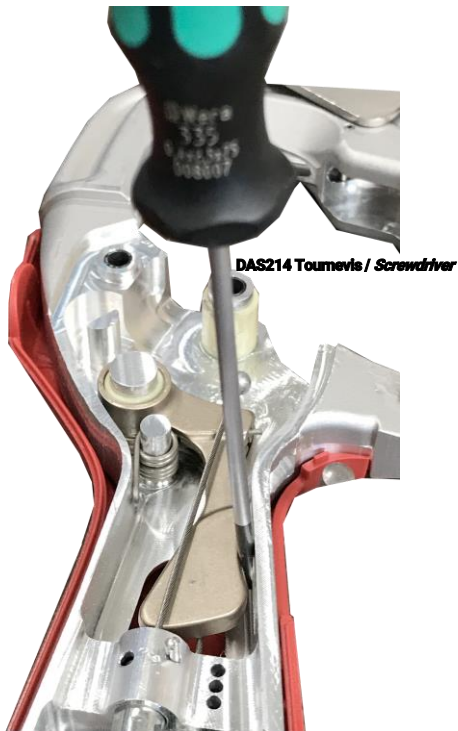


2





8



9



10



11



12



13



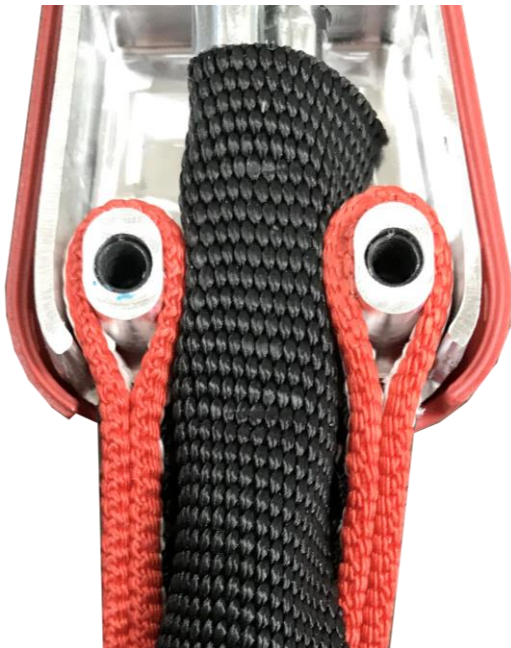
14



15



16



17



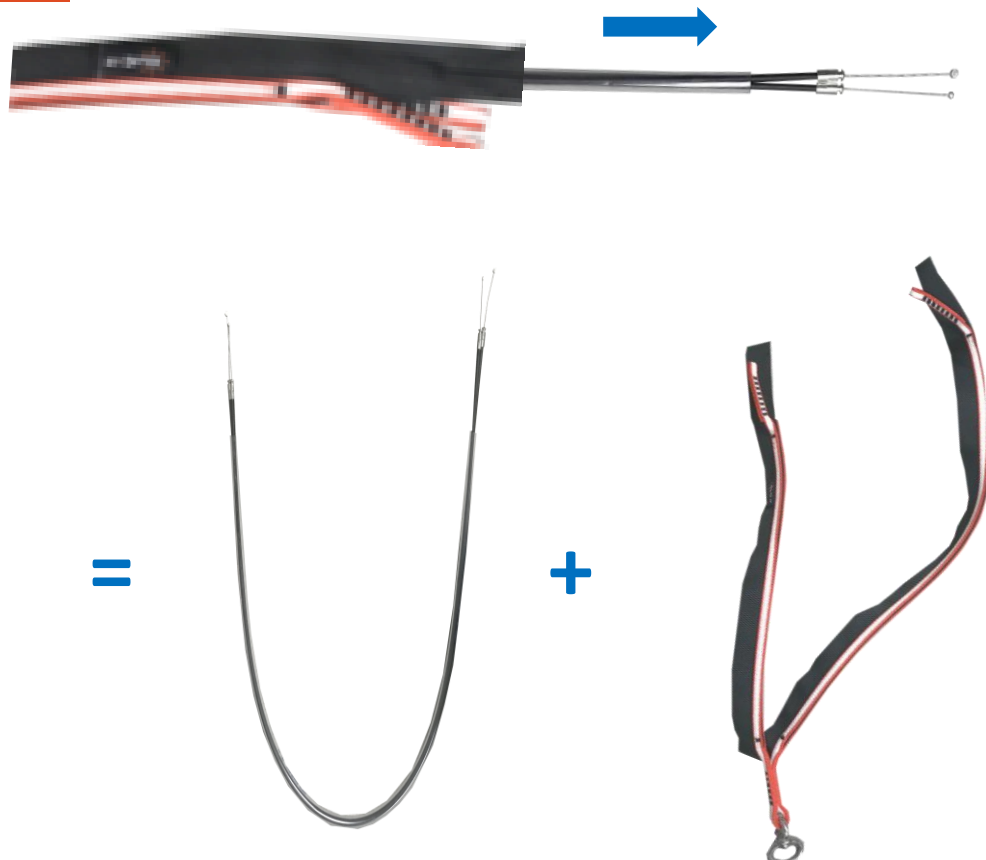
18



19



20

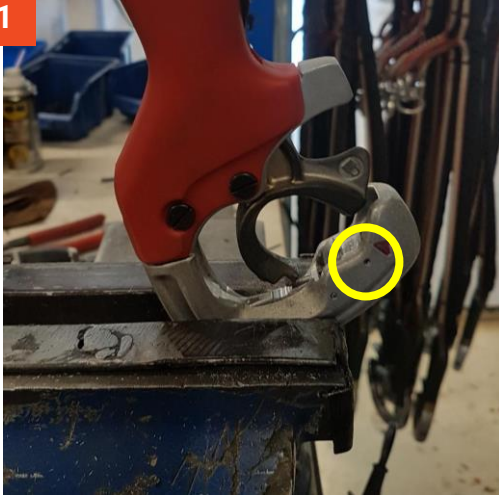


Changement de la goupille de glissement / Sliding pin change



**DAS217 Chasse goupille Ø 2 /
Ø 2 Pin punch**

1

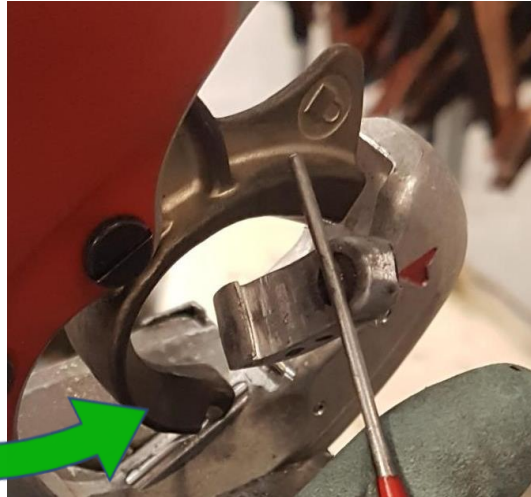


2



DAS215 Marteau / Hammer

3



4



5



Changement de la goupille de glissement / Sliding pin change

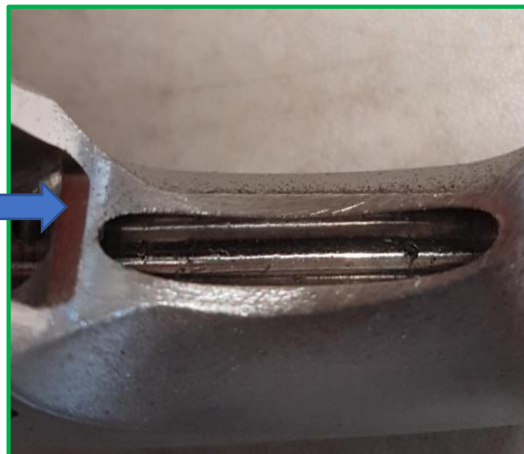
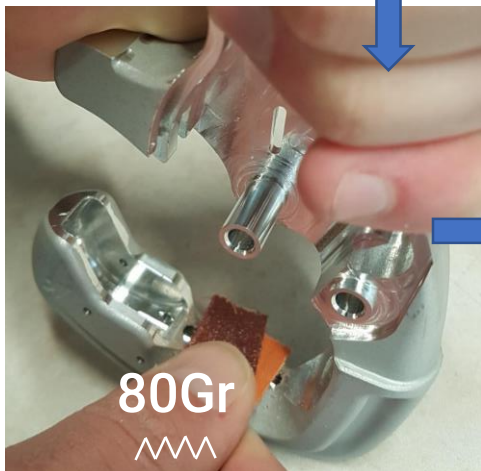
6



7

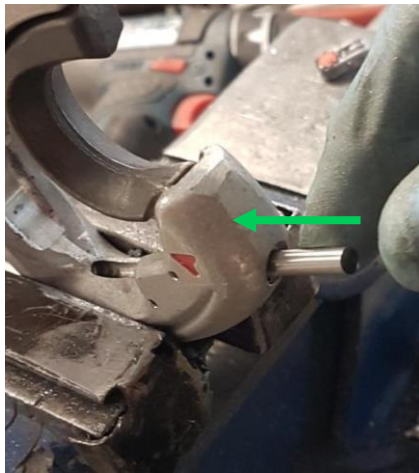
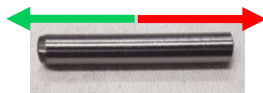


8



Changement de la goupille de glissement / Sliding pin change

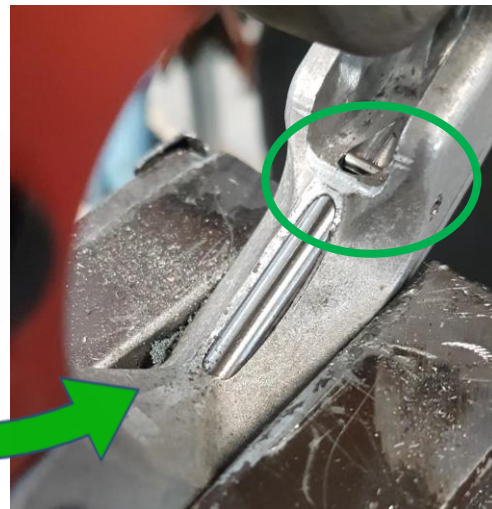
9

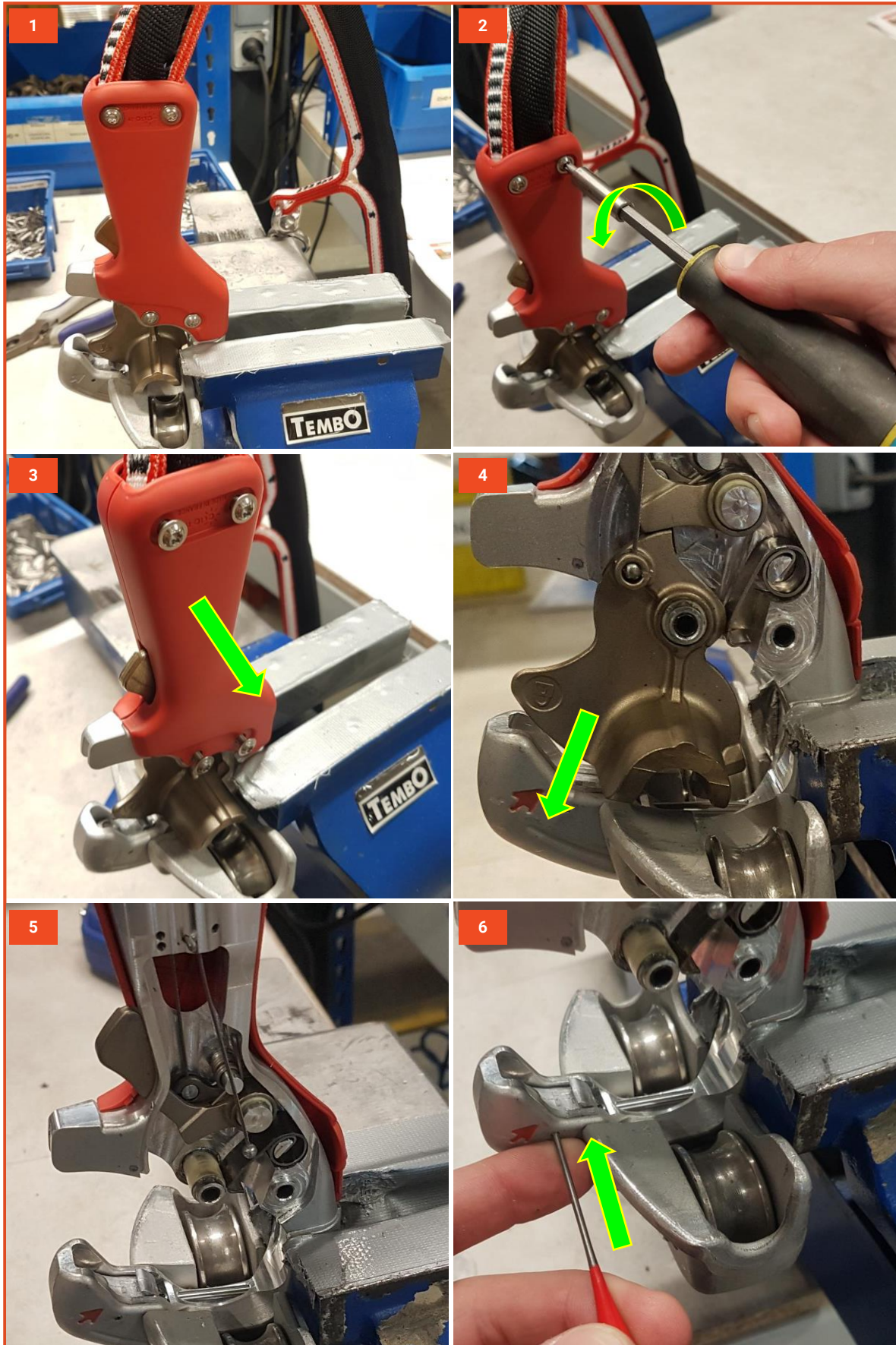


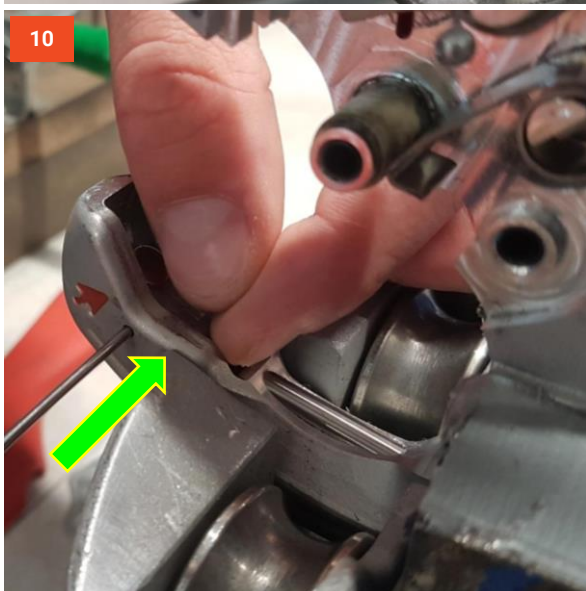
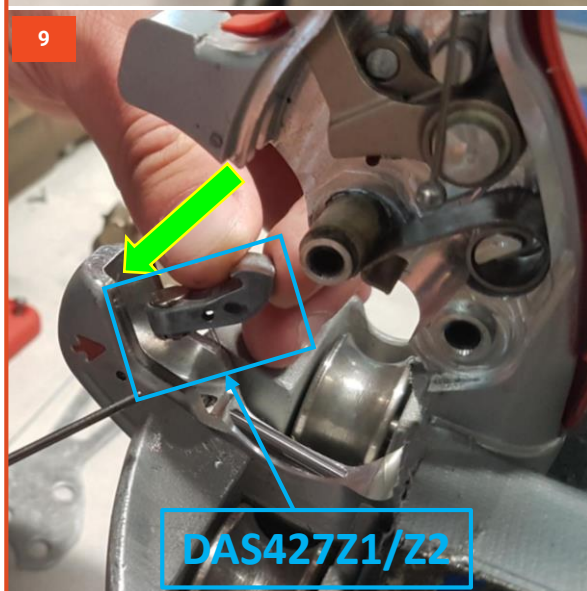
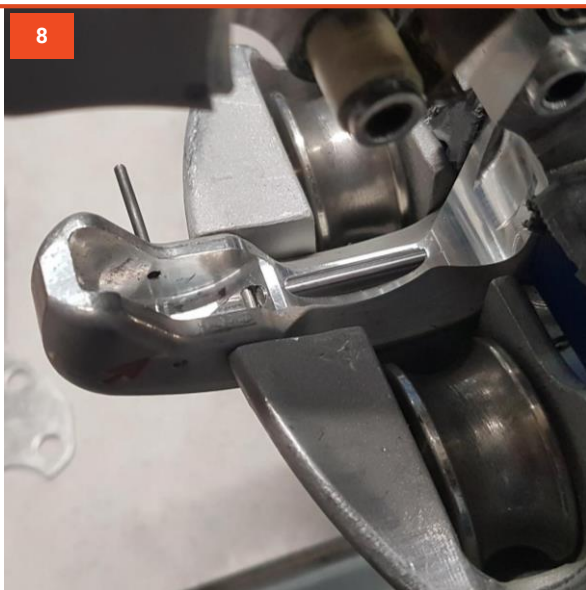
10

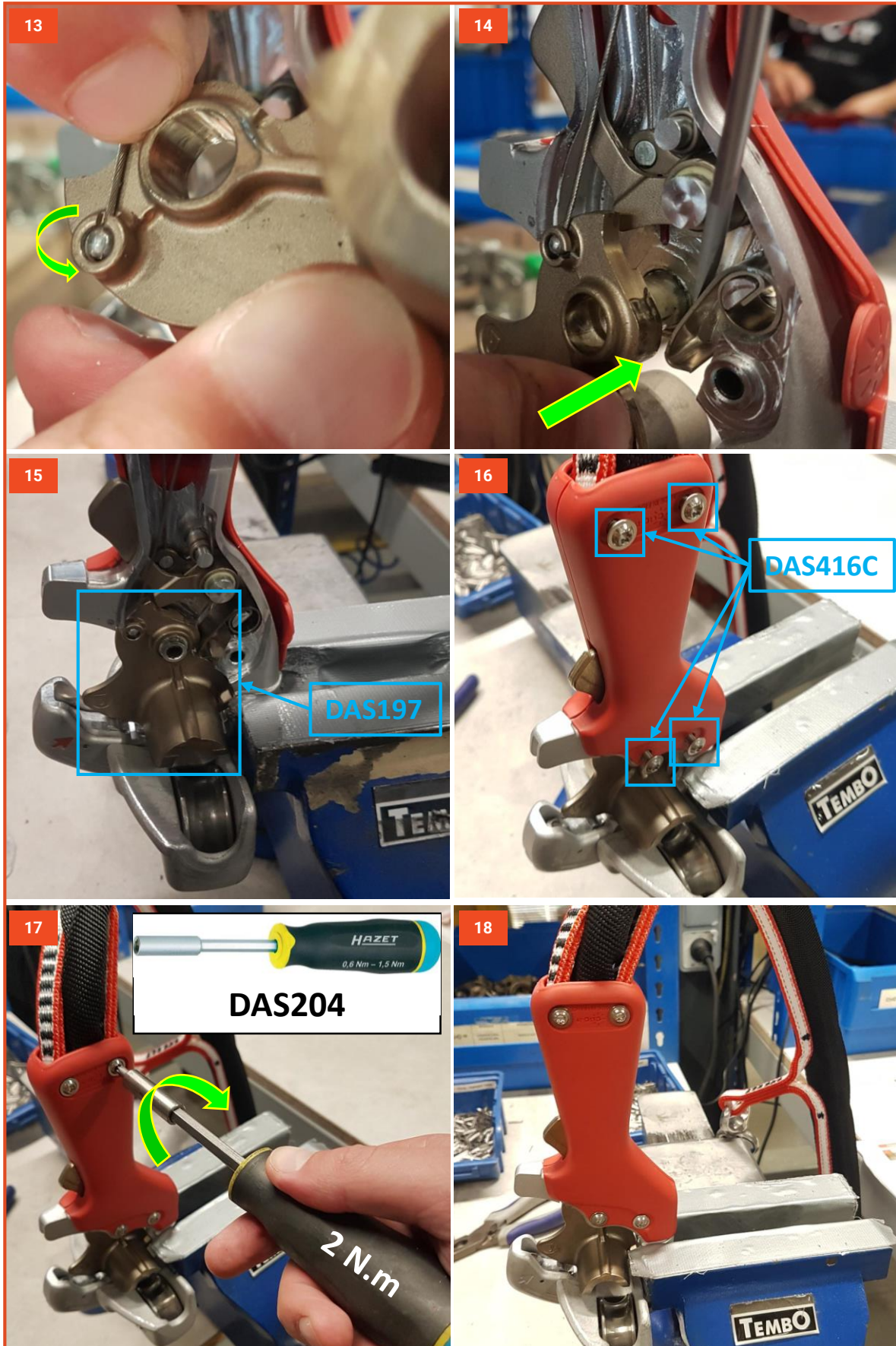


11



Changement bascule/barillet CLiC'N'ZiP / CLiC'N'ZiP toggle/U-hook change

Changement bascule/barillet CLiC'N'ZiP / CLiC'N'ZiP toggle/U-hook change

Changement bascule/barillet CLiC'N'ZiP / CLiC'N'ZiP toggle/U-hook change

Etape	Numéro de l'étape	Défaut(s) Possible(s)
Câble	1	1. Desserti 2. Embout manquant 3. Plié 4. Vrillés dans la gaine 5. Ne coulisse pas dans la gaine 6. Gaine + Câble plié
Longe Textile	2	1. Effiloché Rouge 2. Effiloché Blanc 3. Bartack effiloché
Emerillon	3	1. Mauvaise Rotation 2. Déformé 3. Numéro de série manquant 4. Bavure Métallique
Câble + Longe Textile	4	1. Gaine mal positionné 2. Gaine dans carter
Carter	5	1. Plaquette cassée 2. Pontet Manquant
Carter + Câble + Goupille	6	1. Câble Inversé 2. Embout câble mal positionné 3. Goupille manquante
Pallier	7	1. Cassé
Pallier	7bis	1. Monté à l'envers 2. Mal Positionné
Loquet	8	1. Cassé à l'anneau 2. Usé ou maté
Ressort + Gâchette + Loquet	9	1. Ensemble mal positionné 2. Câble avec boule en dessous de la gâchette 3. Ressort sorti de la gâchette ou du loquet
Barillet	10	1. Cran cassé 2. Anneau Cassé 3. Becs usé ou maté
Ressort Barillet	11	1. Mal positionné
Balistol	12	1. Mauvaise Lubrification
Sangle + Carter + Foncet	13	1. Mal positionné 2. Boucle torsadée 3. Boucle mal positionné
Carter + Vis	14	1. Pré-Lock non présente/usé/manquante
Bascule	15	1. Mauvais Stockage 2. Goupille tordue 3. Ressort vrillé 4. Aimant absent 5. Ressort absent 6. Ressort mal positionné 7. Ressort mal positionné
Bascule	15bis	1. Carter et/ou bascule sale 2. Bascule fendue au milieu 3. Bascule fendue au bec

Step	Numero of step	Possible defect(s)
Cable	1	1. Loose end 2. Missing tip 3. Creased 4. Twisted in the sheath 5. Cable not sliding 6. Sheath + Cable creased
Lanyard	2	1. Red frayed 2. White frayed 3. Bartack frayed
Swivel	3	1. Bad rotation 2. Deformed 3. Missing serial number 4. Metallic burr
Cable + Lanyard	4	1. Transparent sheath in a wrong position 2. Transparent sheath in the housing
Housing	5	1. Broken half-shell 2. Slissing screw column
Housing + Control cable adjustment grooved pin	6	1. Switched cables 2. End not aligned 3. Missing pin
Bearing	7	1. Broken bearing
Bearing	7bis	1. Assembled in the wrong way 2. Bad position
Lock	8	1. Broken ring 2. Worn or broken
Trigger + Lock + Lock Spring	9	1. Bad position 2. Cable below the trigger 3. Spring released from the trigger or the lock
U-Hook	10	1. Notche broken 2. Ring broken 3. Tip worn or broken
U-Hook spring	11	1. Bad positon
Balistol	12	1. Lack of lubrication
Lanyard + Housing + Cover Plate	13	1. Bad position 2. Loop twisted 3. Loop in bad position
Housing + Screws	14	1. Missing or worn nylon coating
Toggle	15	1. Bad storage 2. Pin twisted 3. Spring twisted 4. Magnet missing 5. Spring missing 6. Spring in a bad position 7. Spring in a bad position
Toggle	15bis	1. Dirty housing or dirty toggle 2. Toggle split in the middle 3. Toggle split to the tip