

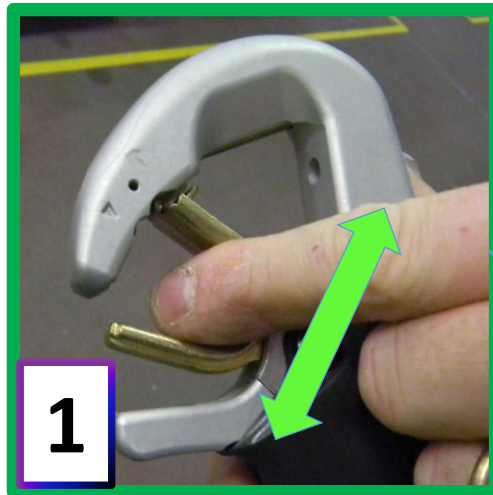


ANALYSE DES CAUSES POSSIBLES DE DEFAUTS

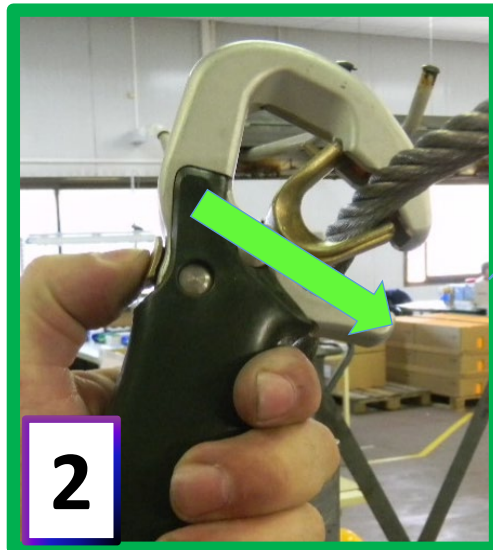
- **FONCTION DETECTION D'ANCRAGE**
- **FONCTION GACHETTE**
- **FONCTION SYNCHRONISATION**

FONCTION DETECTION D'ANCRAGE

TEST QUOTIDIEN



TEST QUOTIDIEN



SI NON OK



RESSORT CASSE/TORDU



ABSENCE AIMANT



OBSTRUCTION



GOUPILLE TORDUE



BASCULE ABSENTE



CRAN CASSE



CRAN BARILLET CASSE



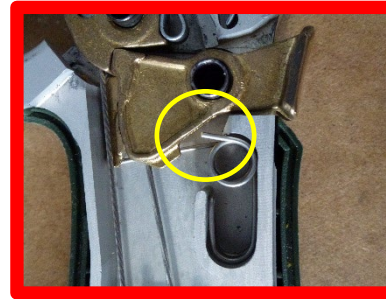
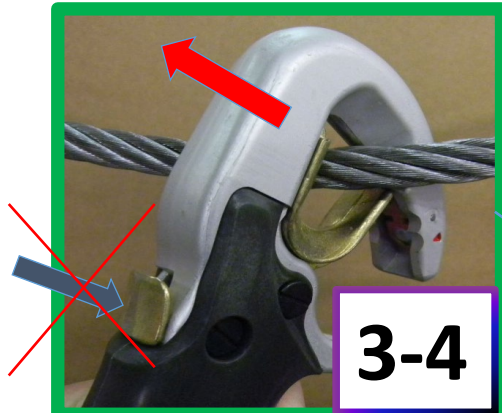
DEFAILLANCE RESSORT DE BASCULE



RESSORT DE BARILLET CASSE

FONCTION GACHETTE

TEST QUOTIDIEN



RESSORT GACHETTE CASSE



SORTI DE SON EMPLACEMENT



SI NON OK



LOCTITE SUR AXE



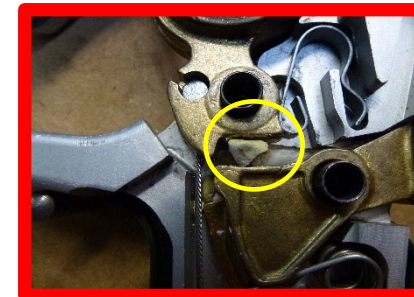
ABSENCE DE LUBRIFIANT



RESSORT BARILLET CASSE



VIS TROP SERREE



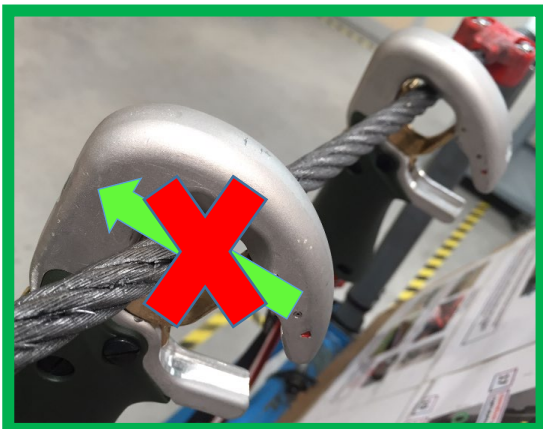
OBSTRUCTION



FONCTION SYNCHRONISATION

TEST QUOTIDIEN

10

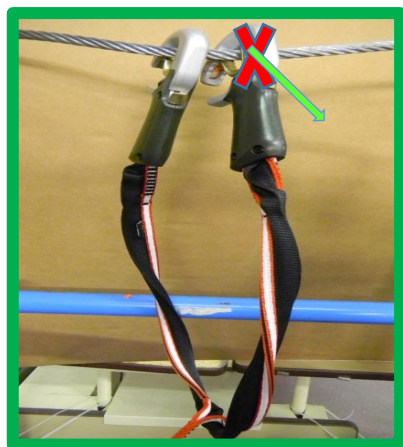


JEU INSUFFISANT INFERIEUR A 1,2 mm

SI NON OK

TEST PERIODIQUE

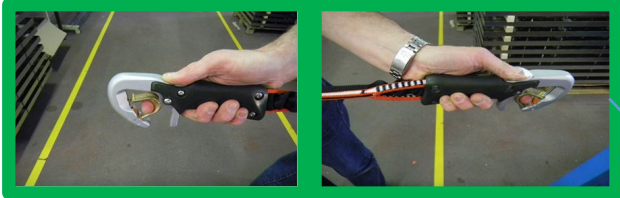
12



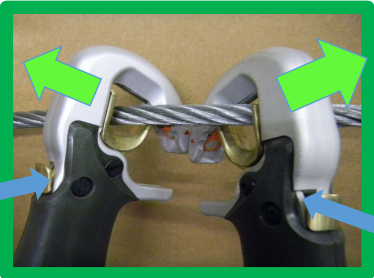
CRAN DE BARILLET OUVERT

FONCTION SYNCHRONISATION

TEST PERIODIQUE



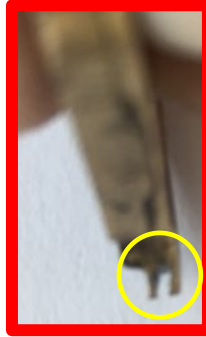
14



TEST QUOTIDIEN

15

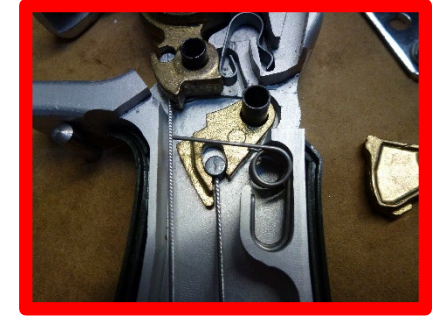
SI NON OK



RAINURE LOQUET USEE



RESSORT SORTI DE SON EMPLACEMENT



RESSORT CASSE



JEU TROP IMPORTANT



LOCTITE SUR AXE



ABSENCE DE LUBRIFIANT



EMBOUT DESSERTI



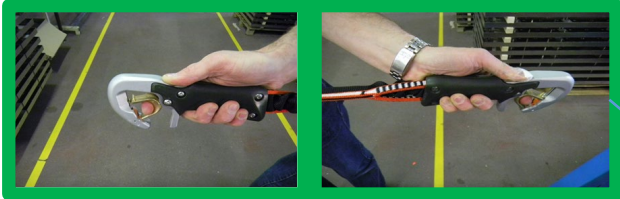
VIS TROP SERREE



OBSTRUCTION

FONCTION SYNCHRONISATION - suite

TEST PERIODIQUE



14

SI NON OK

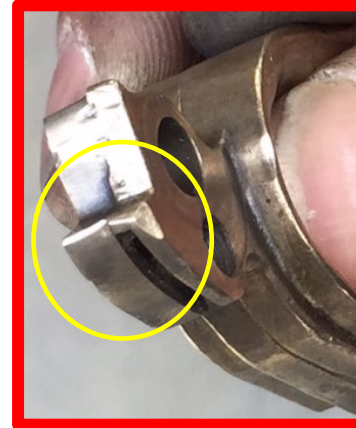


TEST QUOTIDIEN

15



USURE CRAN LOQUET



USURE BARILLET



RUPTURE/PINCEMENT GAINE DE CABLES DE COMMANDE
CABLE DE COMMANDE PINCE



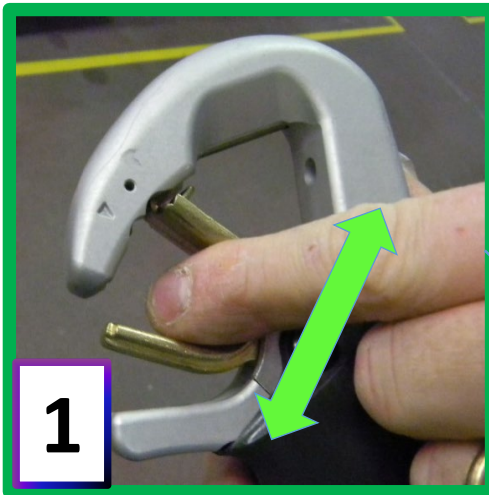


ANALYSIS OF REASONS FOR DEFECTS

- **FUNCTION ANCHOR DETECTION**
- **FUNCTION TRIGGER**
- **FUNCTION SYNCHRONISATION**

FUNCTION ANCHOR DETECTION

DAILY TEST



DAILY TEST



IF NOT OK



SPRING TWISTED/BROKEN



MISSING MAGNET



OBSTRUCTION



PIN TWISTED



MISSING TOGGLE



GUT BROKE



GUT OF U-HOOK
BROKEN



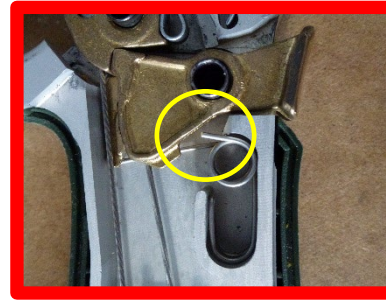
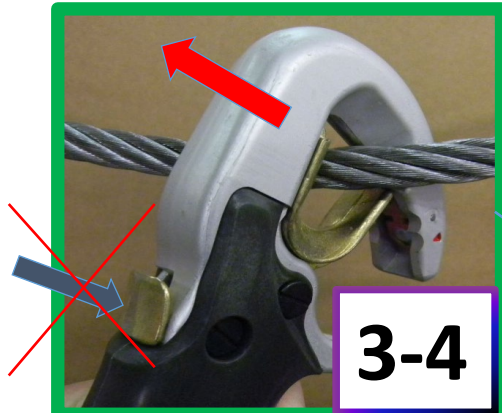
SPRING OF TOGGLE DEFECT



SPRING OF U-HOOK
BROKEN

FUNCTION TRIGGER

DAILY TEST



SPRING OF TRIGGER BROKEN



OUT OF ITS GROOVE



IF NOT OK



LOCTITE ON AXLE



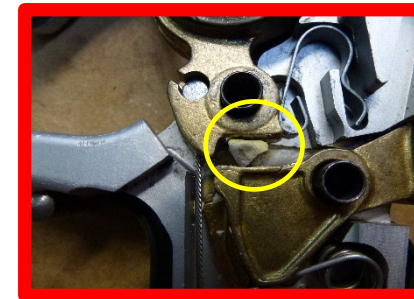
NO LUBRICATING OIL



SPRING BROKEN



SCREW TOO TIGHT



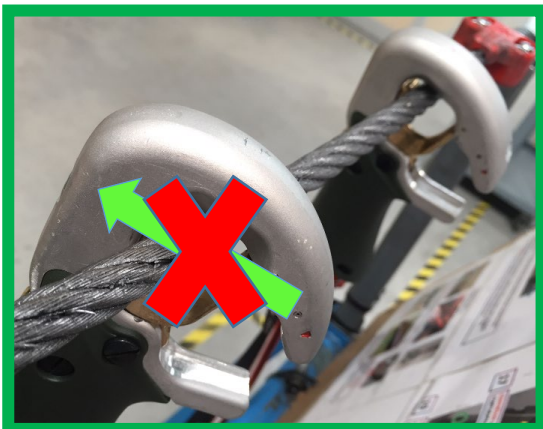
OBSTRUCTION



FUNCTION SYNCHRONISATION - 1

DAILY TEST

10

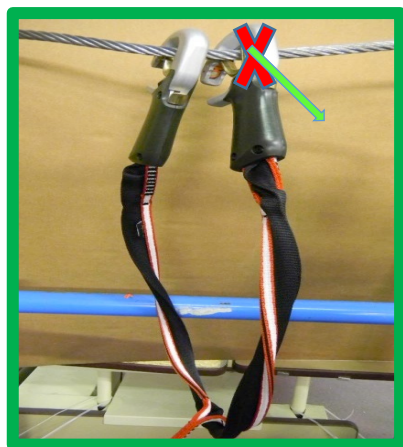


INSUFFICIENT GAP (LESS THAN 1,2 mm)

IF NOT OK

PERIODIC TEST

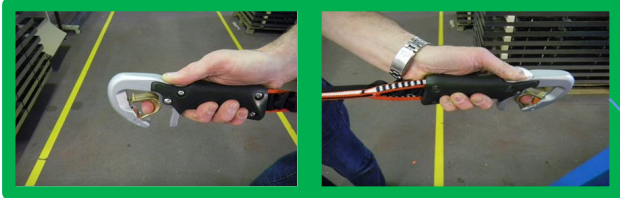
12



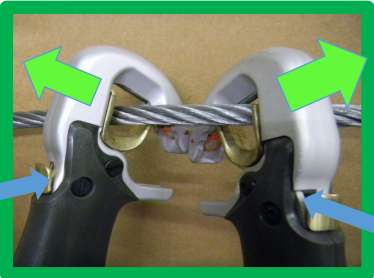
GUT OF U-HOOK OPEN

FUNCTION SYNCHRONISATION - 2

DAILY TEST



14

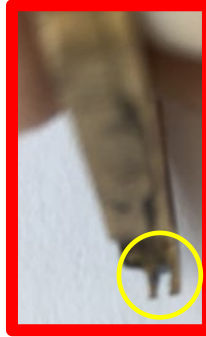


PERIODIC TEST



15

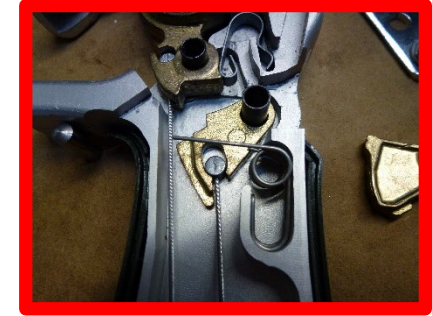
IF NOT OK



GROOVE IN THE LATCH



SPRING OUT OF ITS LOCATION



SPRING BROKEN



TOO MUCH GAP



LOCTITE ON AXLE



NO LUBRICANT



LOOSE END



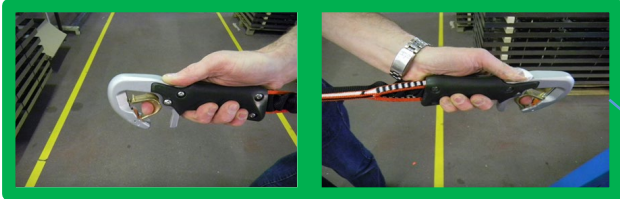
SCREW TOO TIGHT



OBSTRUCTION

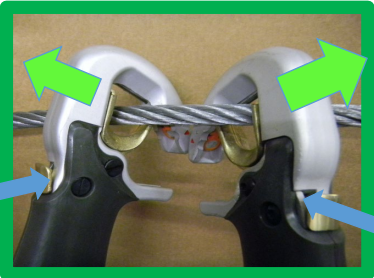
FUNCTION SYNCHRONISATION - 3

PERIODIC TEST



14

IF NOT OK

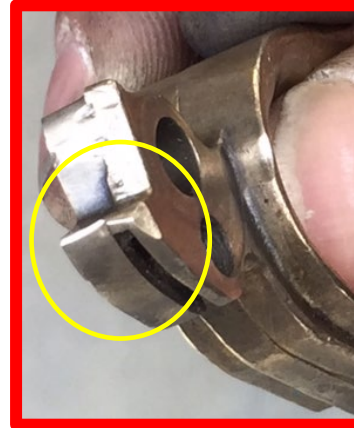


DAILY TEST

15



WEAR OF EDGE LATCH



WEAR OF U-HOOK



BREAKING/PINCHING OF CABLE SHEATHS



CONTROL CABLES PINCH